RECOMMENDATIONS FOR CLEANSING REUSABLE MECHANICAL PERSONAL PROTECTIVE EQUIPMENT (PPE)

While demand for PPE continues to increase as a result of the COVID-19 pandemic, Ansell recognizes it is important to consider ways to sanitize or launder reusable Mechanical PPE to extend their useful life and help to prevent the spread of the virus.

Mechanical PPE such as HyFlex® gloves and sleeves help prevent industrial workplace mechanical risks like lacerations and abrasions, and are designed to withstand long-term use and multiple cleaning and disinfecting cycles unlike limited-use PPE, which cannot endure washing as it is likely to compromise the integrity and increase the risk of exposure.

How Clean is “Clean” and What Methods are Available?

Amidst the COVID-19 pandemic, there is a growing question of how to effectively cleanse gloves and sleeves that provide mechanical risk protection. Our expert team has prepared the following guidelines for those who are investigating proper methods for cleaning, sanitizing and/or disinfecting their reusable hand and arm PPE, taking into consideration the potential impacts on structure, integrity and protective performance of HyFlex® and other mechanical protection gloves and sleeves.

There are several ways in which PPE “cleansing” can be executed, each requiring separate methods and each having different degrees of effectiveness and challenges:

<table>
<thead>
<tr>
<th>Method</th>
<th>Cleaning</th>
<th>Sanitization*</th>
<th>Disinfecting</th>
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</thead>
<tbody>
<tr>
<td>What is it?</td>
<td>The process of using detergent and water to physically remove germs and dirt from PPE.</td>
<td>The process of reducing the number of germs on surfaces or objects to a safe level, as judged by public health standards or requirements</td>
<td>The process of using chemicals to kill germs on surfaces or objects.</td>
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<td>Benefits</td>
<td>Cleaning removes germs, dirt, and impurities from surfaces or objects.</td>
<td>Sanitizing reduces viral contamination by 99.9%</td>
<td>Disinfecting does not necessarily clean dirty surfaces, but by killing germs on a surface after cleaning, it can further lower the risk of spreading infection. Reduces viral and microbial contamination by 99.9%</td>
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<td><strong>Procedure</strong></td>
<td>Follow proper laundering guidelines for Mechanical PPE‡</td>
<td><strong>STEP 1</strong> Remove PPE using proper doffing procedure⁶</td>
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<td>These instructions typically involve washing machines, warm water, detergents and heated drying</td>
<td><strong>STEP 2</strong> Apply 70-75% isopropyl alcohol** thoroughly by spray bottle on both front and back of the PPE and allow at least 30 seconds of exposure per side</td>
<td><strong>STEP 2</strong> Apply a disinfecting agent† on both front and back of PPE and allow at least 30 seconds of exposure per side (Follow the instructions on the disinfecting agent's label)</td>
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<td><strong>STEP 3</strong> Allow at least 10 minutes of drying time before reusing hand or arm PPE</td>
<td><strong>STEP 3</strong> Allow at least 30 minutes of drying time in well ventilated area before reusing PPE</td>
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</table>

**IMPORTANT:**
Execute in a well-ventilated area far away from a flame or spark as these chemicals are flammable
Some PPE can be damaged by exposure to the stronger disinfectant chemicals such as sodium hypochlorite (bleach) or hydrogen peroxide
Some disinfectants are skin irritants which need to be washed off after drying

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*Preferred method for decontaminating Mechanical PPE
**Ethanol can be substituted for isopropyl alcohol. Do not substitute with methanol
†EPA-approved
‡For more information or guidelines, visit the Mechanical Protection Resources section on the Ansell Safety Resources page

Sterilization is a more intensive method for cleansing PPE and is typically used in environments which require more rigorous decontamination procedures such as hospitals.

**REMEMBER!**
Always wash your hands for 20 seconds with soap and water after removing PPE

**INSPECTION PRIOR TO RE-USE:**
PPE should be inspected thoroughly before use, to be sure they are in good condition with no degradation, tears, or wear that could affect performance. The re-use of any item without having completed a cleansing process is considered inadequate and unsafe. If you observe any defects on the PPE, it should not be re-used and disposed of in accordance with local guidelines.

**Disclaimer:**
Employers must ensure workers are trained on the hazards of the cleaning chemicals used in the workplace as well as the proper inspection and disposal of regulated waste and PPE. Since Ansell does not control the environment the PPE is stored or used, the cleansing and re-use decisions of Ansell products, whether alone or in combination with additional PPE for an application, is the final responsibility of the user.

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