

A close-up photograph of a welder wearing safety glasses and yellow gloves, grinding a metal piece. Sparks are flying from the grinding wheel. The welder is wearing a blue denim shirt and a black tool belt. A teal semi-transparent overlay covers the bottom half of the image, containing the text 'INDUSTRY GUIDE' and 'METAL FABRICATION'. The 'Ansell' logo is in the top left corner.

Ansell

INDUSTRY GUIDE



METAL FABRICATION

ANSELL PROTECTION SOLUTIONS FOR INDUSTRY PROCESSES

Ansell is dedicated to worker safety: we provide a comprehensive range of hand, arm and body protection solutions to cover needs across many industries. Before selecting a product, ensure a risk assessment of the hazards has been conducted to determine that the product will provide an appropriate level of protection. Ansell Guardian® Chemical can be consulted to provide an assessment of the level of chemical protection offered by our products and may assist in the risk assessment. The determination of suitability of Ansell hand, arm and body protection solutions is the final responsibility of the user.

EN 388 – Mechanical protection

This standard applies to all kinds of protective gloves in respect of physical and mechanical aggressions caused by abrasion, blade cut, puncture and tearing.

Performance level rating		1	2	3	4	5	
 EN 388:2003 abcd	a Abrasion Resistance (Cycles)	100	500	2000	8000	–	
	b Blade Cut Resistance (Coupe Test/Index)	1.2	2.5	5.0	10.0	20.0	
	c Tear Resistance (Newtons)	10	25	50	75	–	
	d Puncture Resistance (Newtons)	20	60	100	150	–	
Expanded performance level rating according to EN 388:2016 (a–f)		A	B	C	D	E	F
 EN 388:2016 abcdef	e EN ISO Cut Resistance (Newtons)	2	5	10	15	22	30
	f EN Impact Protection	PASS or FAIL					

Note: Level X can also be applied for a through e above, which means “not tested” or “not applicable”

EN 388:2016: main changes from the previous EN 388:2003 standard

1. ABRASION

New abrasion paper used in testing.

2. CUT







New procedure for Coupe Test which also determines if dulling occurs. If dulling occurs, the new EN ISO 13977 test method becomes the reference whilst the Coupe Test would only be indicative.

3. IMPACT

Test method for areas claiming impact protection. “P” for pass whilst no code will apply in case of fail.

EN ISO 374 – Chemical protection and/or protection against micro-organisms

This standard specifies the capability of gloves to protect the user against chemicals and/or micro-organisms.

Micro-organisms								
<div>EN 374:2003</div> <div></div> <div>EN level ≥ 2</div> <div>EN ISO 374-5:2016</div> <div></div> <div>VIRUS</div>	Performance levels	1	2	3				
	<p>Old: AQL (Acceptable Quality Level) for liquid penetration. A high index number is poor and a low index number is good. Gloves need to pass water and air leak test, and this test method remains unchanged as per the new EN ISO 374 standard.</p> <p>New: in addition to testing for protection from bacteria and fungi, each glove can be tested for its protection against viruses with a new viral penetration test.</p>	4.0	1.5	0.65				
Chemical protection								
<div>EN 374:2003</div> <div></div> <div>XYZ</div> <div>EN ISO 374-1:2016</div> <div>Type C</div> <div></div> <div>EN ISO 374-1:2016</div> <div>Type B</div> <div></div> <div>XYZ</div> <div>EN ISO 374-1:2016</div> <div>Type A</div> <div></div> <div>UVW XYZ</div>	<p>Old: breakthrough time > 30 minutes for at least three chemicals from this list (XYZ represent the code letters for three of these chemicals for which the glove obtained > 30 minutes breakthrough time).</p> <p>New:</p> <p>Type C At least Level 1 performance (more than 10 minutes) against at least one chemical on the list – cuffs are also tested.*</p> <p>Type B At least Level 2 performance (more than 30 minutes) against at least three chemicals on the list – cuffs are also tested.*</p> <p>Type A At least Level 2 performance (more than 30 minutes) against at least six chemicals on the list – cuffs are also tested.*</p>	<p>A. Methanol B. Acetone C. Acetonitrile D. Dichloromethane E. Carbon disulphide F. Toluene</p> <p>Additional chemicals</p> <p>M. Nitric acid 65% N. Acetic acid 99% O. Ammonium hydroxide 25%</p>	<p>G. Diethylamine H. Tetrahydrofuran I. Ethyl acetate J. n-Heptane K. Sodium hydroxide 40% L. Sulphuric acid 96%</p> <p>P. Hydrogen peroxide 30% S. Hydrofluoric acid 40 % T. Formaldehyde 37%</p>					
	Performance level	0	1	2	3	4	5	6
	Minutes	< 10	10	30	60	120	240	> 480

 The beaker icon (low chemical resistance/waterproof) has been eliminated.

* Only if the glove is ≥ 40 cm



METAL FABRICATION INDUSTRY PROCESSES



1. CASTING & MELTING

Applications:

- Foundry operations
- Handling materials with sharp or rough edges
- Handling parts in high heat areas

User needs:

- Abrasion and cut resistance
- Grip in dry environments
- Flame and contact heat resistance



ActivArm® 42-474*



ActivArm® 70-765*



ActivArm® 80-600*



2. FORGING

Applications:

- Forging operations
- Forging shapes using presses or hammers
- Extruding, bending and punching shapes

User needs:

- Abrasion and cut resistance
- Grip in dry environments
- Flame and contact heat resistance



ActivArm® 42-474*



ActivArm® 80-600*



ActivArm® 43-216



3. STAMPING & CUTTING

Applications:

- Press shop operations
- Processing sheets, coils, tubes
- Cutting glass sheets, panels

User needs:

- Abrasion, cut, puncture, impact resistance
- Grip in both dry and slightly oily environments
- Contact heat resistance



HyFlex® 11-501



HyFlex® 11-541



HyFlex® 11-735



4. MACHINING

Applications:

- Metalwork, glass processing
- Fabricating metal parts, glass sheets
- Assembly and inspection of components

User needs:

- Abrasion, cut, puncture and chemical resistance
- Grip in both dry and oily environments
- Dexterity, tactility



HyFlex® 11-926



HyFlex® 11-751



5. LOGISTICS

Applications:

- Delivery of parts to production line
- Delivery of finished equipment
- Driving fork lifts and trailers

User needs:

- Abrasion, cut resistance
- Grip in both dry and oily environments
- Thermal protection against cold weather



HyFlex® 11-537



ActivArm® 97-012



HyFlex® 11-849



6. FINISHING SHOP

Applications:

- Plating, coating, sealing, painting
- Applying finish to materials, products
- Handling application and cleaning tools

User needs:

- Paint compatible, anti-static clothing
- Silicone- and lint-free hand protection
- Sweat resistant garments



AlphaTec® 58-735



AlphaTec® 58-330



MICROFLEX® 93-260



AlphaTec® 1800 COMFORT*



7. ASSEMBLY

Applications:

- Fastening components, parts
- Positioning equipment using hands, tools
- Adjusting panels, parts, components

User needs:

- Abrasion, cut resistance
- Grip in a dry environment
- Dexterity, tactility



HyFlex® 11-531



HyFlex® 11-816



HyFlex® 11-818



8. MAINTENANCE

Applications:

- Production line support and maintenance
- Equipment repair, maintenance
- Assembly and disassembly of equipment

User needs:

- Abrasion, cut, puncture, chemical resistance
- Dexterity, tactility
- Flame and contact heat resistance



HyFlex® 11-840



HyFlex® 11-926



TouchNTuff® 93-250



AlphaTec® 1800 STANDARD*

*There will be a transitional period where there will be a mix of old and newly branded products in the market. Functionality and performance of the products will remain unchanged, the current products and the new ones have the same quality and same protection.

GET MORE PRODUCT INFORMATION ONLINE

Our websites provide you with easy access to our product search tools along with data/product sheets and certificates.



Hand and arm protection



<http://industrialcatalogue.ansell.eu>

Select the right glove or sleeve that best fits your industry and application.



Body protection



www.microgard.com

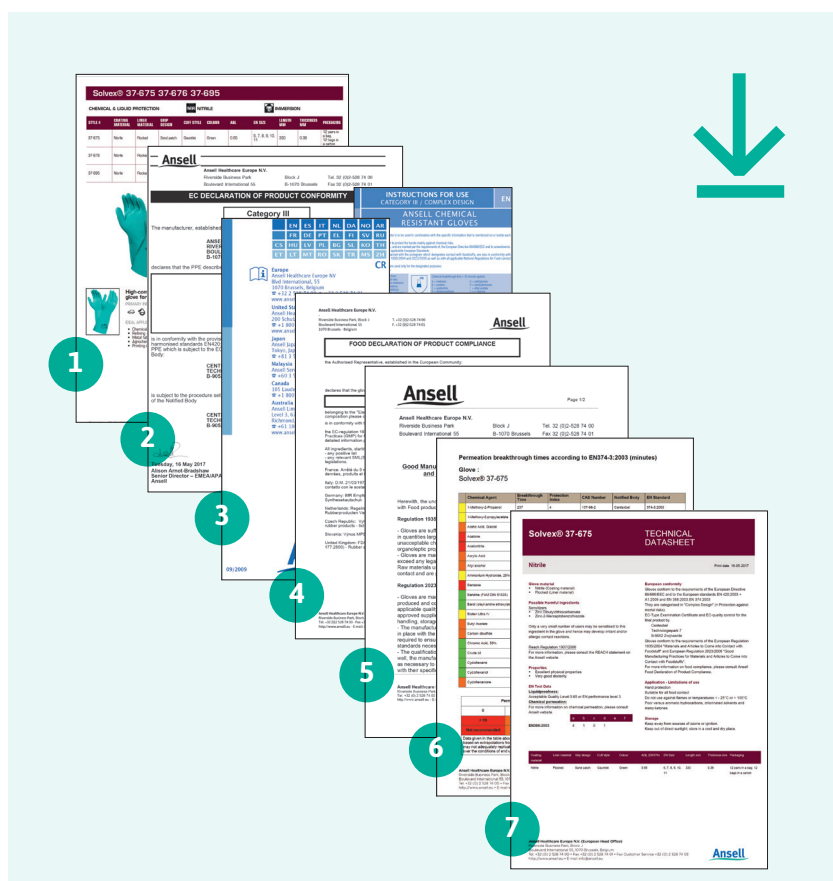
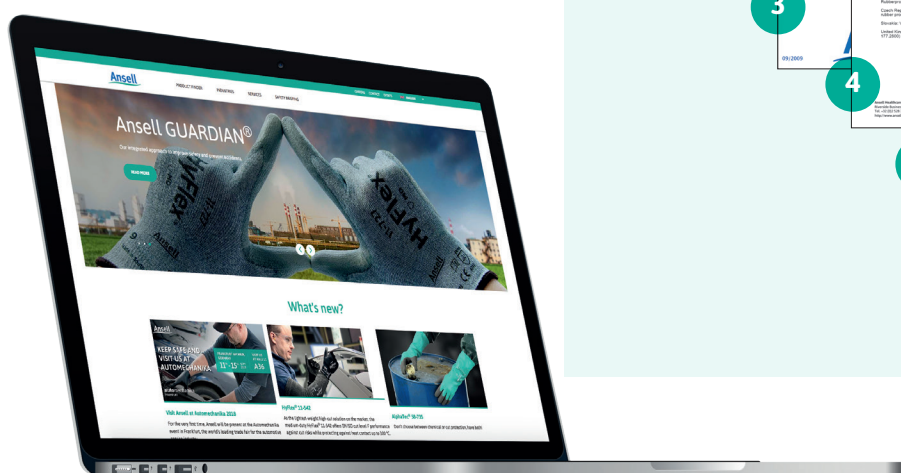
Find more information on our MICROGARD®, MICROCHEM® and AlphaTec® chemical protective clothing products.

<http://protective.ansell.com>

Find more information on our VIKING™, TRELLCHEM®, TRETIGHT™, TRELLTENT™ and AlphaTec® products.

Your search options also include various downloadable data sheets:

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- 2 EU declaration of conformity
- 3 Instructions for use
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- 5 GMP food declaration
- 6 Chemical recommendation guides
- 7 Technical data sheets



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