

# HyFlex™ 11-541

## CARBON FOOTPRINT FACT SHEET

**Standards used for LCA**

ISO 14040:2006, ISO 14044:2006

**System boundary: Cradle-to-gate.**

Cradle-to-gate refers to assessing the environmental impact of a product from the extraction of raw materials until it leaves the manufacturing facility, including the transport of products to warehouses, without considering its use or disposal.



### Total carbon footprint per pair/piece: 0.885 kg CO<sub>2</sub>e\*

The graph below represents the carbon footprint breakdown of the product.

**2.09%**

**Distribution**

Transportation of the product from the manufacturing site to the main warehouse.

**33.25%**

**Manufacturing**

Process of turning raw materials into finished goods, which uses energy and water, and generates waste.

**0.64%**

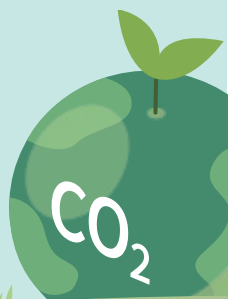
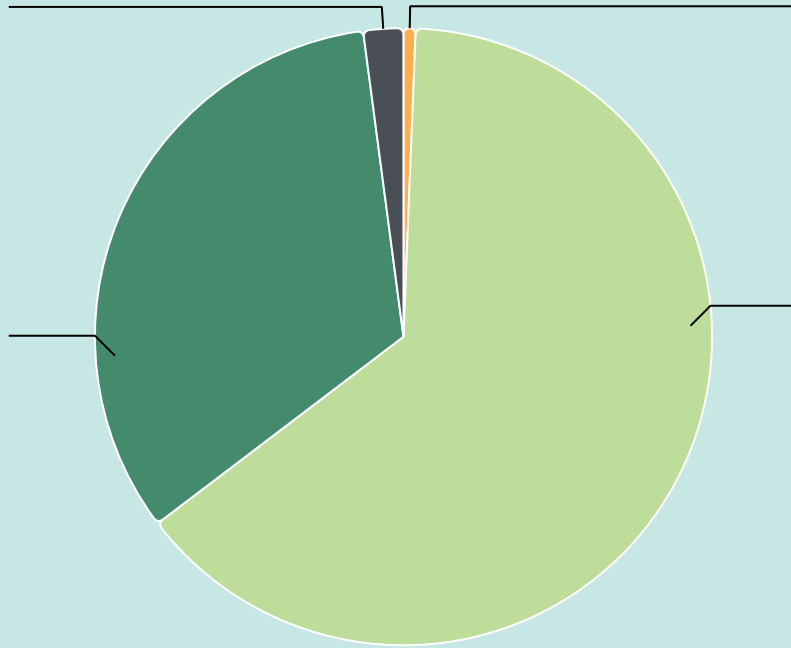
**Packaging**

Packaging includes all materials used to contain, protect, and transport the product.

**64.02%**

**Raw Materials**

Basic materials from which the product is made.



## KEY TAKEAWAYS

1. Raw Materials is the largest contributor: 64.02%
2. Manufacturing is the second-biggest contributor: 33.25%
3. Since our data suggests that raw materials and manufacturing are major contributors to HyFlex™ 11-541's carbon footprint, we invest heavily in optimizing these areas.

**REFERENCES:** <sup>1</sup>2024 Sustainability Report, ISO 14064-1:2018 external audit by Control Union; ref period: 7/2023 - 6/2024, <sup>2</sup>Intertek, Zero Waste to Landfill certification, <sup>3</sup>SGS ISO Certificates, <sup>4</sup>Claim Data Source

\*Based on glove sizes used in the LCA.

The product carbon footprint assessment was done in accordance with the ISO 14040:2006 and ISO 14044:2006 standards and critically reviewed by an external party. Calculation method: IPCC 2021 GWP 100a. Software: SimaPro, Ecoinvent 3.8 database. System boundary: cradle-to-gate. The results may change depending on variations in data collection periods and assumptions within the model and system boundary. None of the information included in this report shall be interpreted as a legally binding proposal.

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